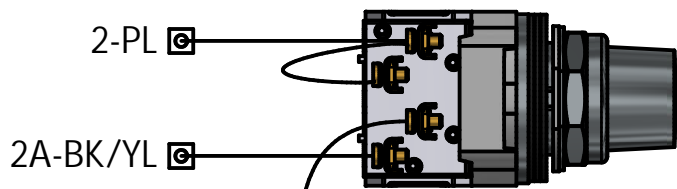


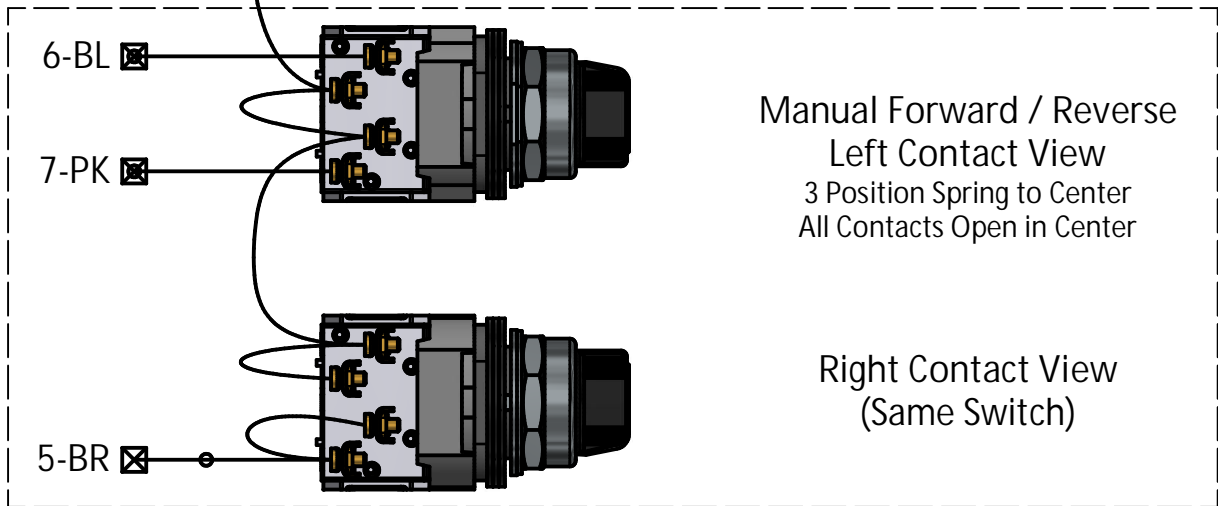
Auto / Off / Manual, Manual Forward/ Reverse, Start, Reverse, Stop

When switch is in Manual, all E-Stops/ Interlocks will be bypassed.

Forward and Reverse switch will Start motor and Jog ram.

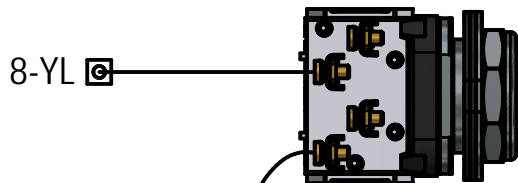


Auto / Off / Manual  
Key Switch

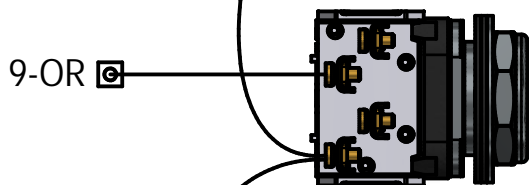


Manual Forward / Reverse  
Left Contact View  
3 Position Spring to Center  
All Contacts Open in Center

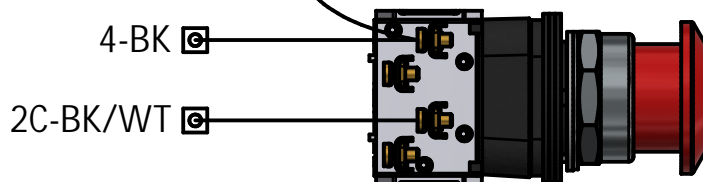
Right Contact View  
(Same Switch)



Start  
Normally Open



Reverse  
Normally Open



Stop  
Normally Closed